



Mipa Strukturspray

Product Information

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Art.Nr.: 212610000 / 212620000

Mipa Strukturspray is a top quality structured coating for the subsequent coating of plastic parts. Especially suitable for plastic parts used by the automotive industry (cars and heavy goods vehicles), hobby and industry. Applicable without the use of a plastic primer.



Substrate:

Very good adhesion to metal, wood, commercial and industrial typical rigid plastic surfaces.




Pretreatment / Cleansing:


Pre-cleansing with Mipa Silikonentferner, Mipa Kunststoff-Reiniger or Mipa WBS-Reiniger

Characteristics:


Excellent adhesion
Fast drying
Re-coatable with Mipa 1K acrylic paints
Good flow

Colour : Transparent
Texture: Coarse (212610000) / fine (212620000)

Preparation:  Shake can vigorously until the mixing balls move freely!

Application:  Spray to test. Spraying distance approx. 20 - 30 cm
2 - 3 applications, dry-film thickness 30 - 40 µm

Flash-off:  3 - 5 min. between each coating

After use:  Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times: 

Drying: **Dust dry:** 5 - 10 min.
Re-coatable: 10 min.

Processing Conditions: From +10°C and up to 80% relative air humidity.

Storage: In tightly closed original containers at least 2 years shelf life

VOC-Regulation: EU limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains a maximum of 690 g/l VOC [5.76 lbs/gal]

Safety Information: Read the corresponding Material Safety Data Sheet!

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.